

IF YOUR ENGINE HAS ANY OF THESE SYMPTOMS:



Low Power



Hard Starting



Blue or White Smoke



Low Compression



Poor Fuel Efficiency



High Oil Consumption



Wear Metals in Oil

THEN YOU NEED ONE OF THESE:

STEP 1: BASIC OVERHAUL

STEP 2: SUPER OVERHAUL

STEP 3: COMPLETE OVERHAUL

STEP 4: **reliabilt**® REPLACEMENT ENGINE

A StepUP Overhaul Gives You:

- More Power
- Extended Engine Life
- Lower Labor Cost
- Less Downtime
- Improved Fuel Economy
- Genuine Detroit Diesel Quality
- Generous Warranty Protection
- An Unbeatable Service Network



www.detroitdieselstepup.com

Part#: 08SP0329



GIVE YOUR TIRED ENGINE A

STEPUP™

OVERHAUL



StepUP Overhaul Packages for Series 60 Engines

STEP 1 BASIC OVERHAUL



Recoup lost power while adding performance and value.

CONTENTS

- Complete set of six Cylinder Kits
 - Piston assemblies
 - Cylinder liners
 - Rings and seals
- Complete Overhaul Gasket Kit
- Cam Bearing Shell Set
- New Cylinder Head Bolts
- Thermostats
- Oil Pressure Regulator and Relief Valve
- Lower End Bearing Kit
- \$100 Cash Back

Standard parts and labor warranty on replaced components

GENUINE DETROIT DIESEL PARTS

Genuine Detroit Diesel Quality Backed by Extensive Warranty Coverage at Over 800 Authorized Service Outlets

STEP 2 SUPER OVERHAUL



Vital components restore legendary Series 60 strength, durability and efficiency.

CONTENTS

Everything in the Step 1 Overhaul PLUS:

- **reliabilt**® Cylinder Head Assembly
- **reliabilt** Rocker Arm Kit

No Charge 1 year/100,000 mile Power Protection Plan (P3)*
Additional coverage available

Options:

- **POWERPACKS** complete set of **reliabilt** fuel injectors**
- Ask your service representative about additional Power Protection Plan coverage

STEP 4 **reliabilt**® REPLACEMENT ENGINE

Includes the latest design enhancements and is guaranteed to perform like new.

- For the fastest turnaround, a remanufactured $\frac{3}{4}$ engine assembly is trimmed out with a combination of your existing parts and replacement parts, as required
- For scheduled overhauls, a POWER Choice complete remanufactured engine can be built to match your engine exactly – just supply the original serial number

No Charge 3 year/300,000 mile Power Protection Plan (P3)

Scheduled overhauls may benefit from a POWER Choice upgrade. Just provide Detroit Diesel with the original serial number and an exact duplicate will be remanufactured to your engine's original specs.

STEP 3 COMPLETE OVERHAUL



Everything a high-mileage engine needs to run long and strong again.

CONTENTS

Everything in the Step 2 Overhaul PLUS:

- **POWERPACKS** Set of **reliabilt** Fuel Injectors**
- **reliabilt** Turbocharger
- **reliabilt** Water Pump

No Charge 2 year/200,000 mile Power Protection Plan (P3)*

*Series 60 engines cannot have more than 1,000,000 miles or be over 10 years old to qualify for P3 coverage. Ask your service representative about cash back options if this applies to your engine, or consider a Step 4 **reliabilt** replacement engine.

****POWERPACKS** fuel injectors, a normal wear item, are covered by the 1 year/unlimited mile **reliabilt** parts warranty only.

